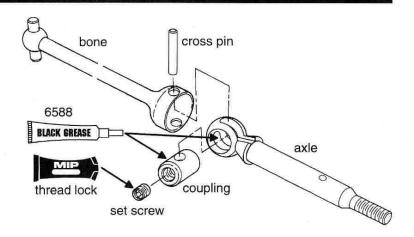
SUPPLEMENTARY SHEET

These instructions replace the instructions for assembling universal axles and rear hub carriers in the **RC10T2 manual, figs. 100 to 102**, and the **RC10GT manual, fig. 136.** Do not follow the instructions in the manual referring to those figures; use the following.

STEP 1

- Spread some Associated #6588 black grease inside the axle hole where shown, then on the coupling, and insert the coupling into the axle.
- 2 Slide the axle into the bone, aligning the cross holes.
- 3 Insert the cross pin, making sure it is evenly spaced on both sides of the bone.
- ◆ Add the MIP thread lock to the set screw. Angle and turn
 the MIP CVD™ (Constant Velocity Drive™) so the set screw
 can be screwed in with the supplied Allen wrench.
- 6 Assemble the other axle.



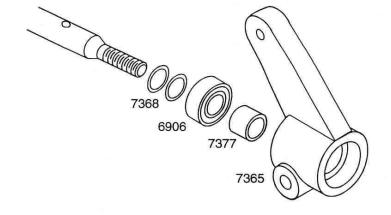
STEP 2

- Slide two #7368 shims onto the axle.
- 2 Slide one #6906 unflanged bearing onto the axle.
- 3 Slide the #7377 spacer into the #7365 hub carrier.
- 4 Slide the #7365 hub carrier onto the axle and bearing.



#6906 3/8 x 3/16 unflanged bearing

☐ **(** #7377 space)



STEP 3

- Slide one #6906 unflanged bearing onto the axle.
- 2 Slide three #7368 shims onto the axle.
- 3 Install the #7369 spring pin with your needlenose pliers, which will hold all the shims against the bearing.
- Follow the next steps as outlined in your manual.

#6906 3/8 x 3/16 unflanged bearing

#7368 shim

#7369 spring pin

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